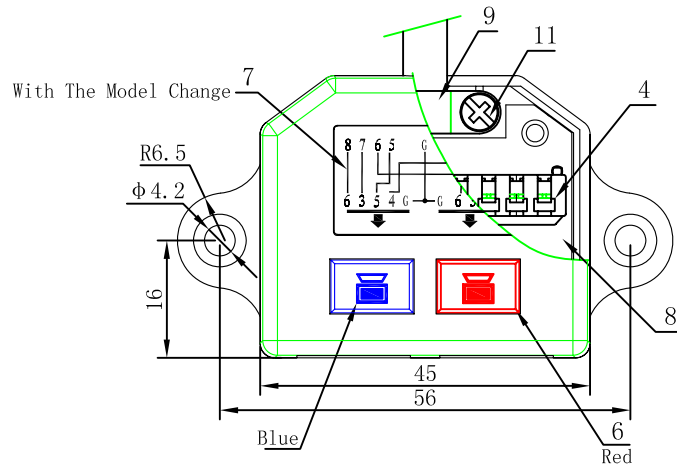
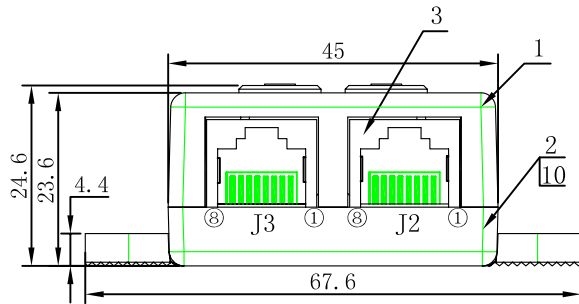




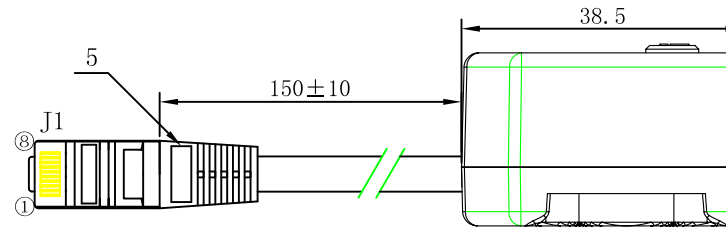
## The Technical Requirements

- 1.The plastic parts should level off, smooth surface,there can be no shrinkage, flash, burr, scratch etc.Bad phenomenon.
- 2.The product should meet the UTP CAT.5 standard,8 core network line cutting line length is 210 mm,outside peel was 30 plus or minus 2 mm length.
- 3.Internal insulation board on the base, below the PCB.
- 4.Not note tolerances in figure according to level 5 in SJ/T 10628-10628.

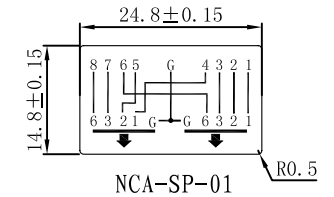
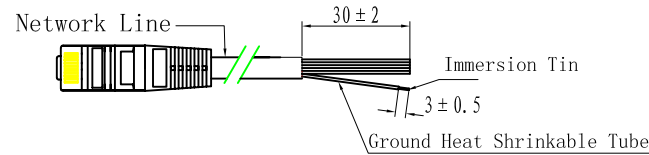
|     |             |           |
|-----|-------------|-----------|
| 01  |             | 2015/4/16 |
| 00  | NEW         | 2015/4/14 |
| REV | DESCRIPTION | DATE      |

GENERAL TOLERANCES  
(UNLESS SPECIFIED)

LENGTH: X.  $\pm 1$   
. X  $\pm 0.2$   
. XX  $\pm 0.10$   
ANGLE: X° .  $\pm 1^\circ$   
. X°  $\pm 0^\circ 30'$



Network wire stripping and heat shrinkable pipe installation schematic diagram.



|     |                |                       |      |                                     |                       |
|-----|----------------|-----------------------|------|-------------------------------------|-----------------------|
| 13  |                | The Attachment Screw  | 2    | ST 4×17 Oval Head                   | Cross                 |
| 12  |                | Double-Sided Adhesive | 1    | 40×30                               |                       |
| 13  |                | Heat Shrinkable Tube  | 1    | Inner hole $\varnothing 1$ , L=25mm | Cross                 |
| 12  | 104NE7.844.000 | Insulation Board      | 1    | PVC                                 |                       |
| 11  |                | Self Tapping Screw    | 2    | ST 3x7-B Pan Head                   | Cross                 |
| 10  |                | Self Tapping Screw    | 3    | ST 2x12 Countersunk Head            | Cross                 |
| 9   | 104NE8.048.000 | Line Pressing Piece   | 1    | 20 # Steel t = 1.0                  |                       |
| 8   | See Table      | PCB                   | 1    | FR4, t=1.6                          |                       |
| 7   | See Table      | Label                 | 1    | The Silver Sticker                  |                       |
| 6   | 104NE8.804.000 | Mark Block            | 2    | ABS                                 | Red And Blue Each One |
| 5   | 104NE5.112.001 | Cable Assembly        | 1    | Parts (UTP CAT.5 24 Awg) Gray       |                       |
| 4   | 15DZ6.120.000  | DZ-15                 | 2    | Parts                               | Gray                  |
| 3   | 32PCB3.699.000 | PCB-32                | 2    | Parts                               | Black                 |
| 2   | 104NE8.071.000 | Base                  | 1    | ABS                                 | Chrome plated         |
| 1   | 104NE8.075.000 | Shell                 | 1    | ABS                                 | Chrome plated         |
| NO. | Drawing No.    | Name                  | Qty. | Material                            | Note                  |



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|         |          |           |           |                   |
|---------|----------|-----------|-----------|-------------------|
| UNIT:mm | REV:00   |           | NAME      | Network Connector |
| DRAWING | XIAODENG | 2015/4/14 | S. P. NO. | HT-6430           |
| CHECK   |          |           | P. O. NO. |                   |
| APPROVE |          |           | SIZE      |                   |
|         |          |           | PAGE      | 1/1               |